



**ARIASERIES**  
VINYL WINDOWS & DOORS

**NON-IMPACT—RESISTANT**  
**610 SERIES SINGLE HUNG**

*Replacement & New Construction*



**Custom**<sup>®</sup>  
WINDOW SYSTEMS 

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# NON-IMPACT SINGLE HUNG

## Aria 610 Series Vinyl Single Hung



## 610N Series New Construction

### Available Frame Types:

- Heavy-duty Cam Lock
- 1-1/2" pre-punched Nail Fin
- 5/8" serrated, double walled Front Flange
- Fin/Flange combo

## 610R Series Replacement

### Available Frame Types:

- Dual-action, automatic, self-locking sash locks
- 5/8" serrated, double walled Front Flange
- Box Frame

### Standard Features and Benefits:

- Meets or exceeds all Energy Star® standards
- Tilt Sash for easy cleaning
- Available with Low-E glass (270, 240, 366)
  - 7/8" insulated glass with argon gas standard for ultraviolet and thermal protection
  - Double-strength glass standard
- Energy efficient non-metallic spacer system
  - Excellent thermal performance and energy efficiency
  - Keeps windows clearer longer limiting condensation
- Constant Force stainless steel coil balance system
- Recessed tilt latches
- Durability and resistance from the elements
  - Fusion-welded construction without fasteners for structural stability
  - Heavy-duty, dual fin weather-stripping at all points, where vinyl meets vinyl, protects against the elements
- Extruded BetterVue® half screen standard on replacement
  - Optional roll form screen available
  - 10% better insect protection—20% better airflow—10% clearer view
  - BetterVue® screen will not rust, corrode or stain
- 615 Series Picture Window to complement the 610 SH



610N Series  
Cam Lock



610R Series  
Auto Self-Locking  
Sash Locks

### Configurations:

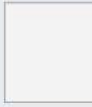


Single Hung &  
Single Hung Oriel



Arch Top  
Single Hung

### Frame Colors:



White



Adobe

### Grid Options:

Classic Applied  
(exterior only)

Between-the-Glass



3/4" SDL



5/8" Flat



3/4" Contour



1" Contour

Double Applied also available (interior and exterior for depth)



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