



ARIASERIES

VINYL WINDOWS & DOORS

NON-IMPACT—RESISTANT

650 SERIES DOUBLE HUNG

Replacement & New Construction



Custom[®]
WINDOW SYSTEMS

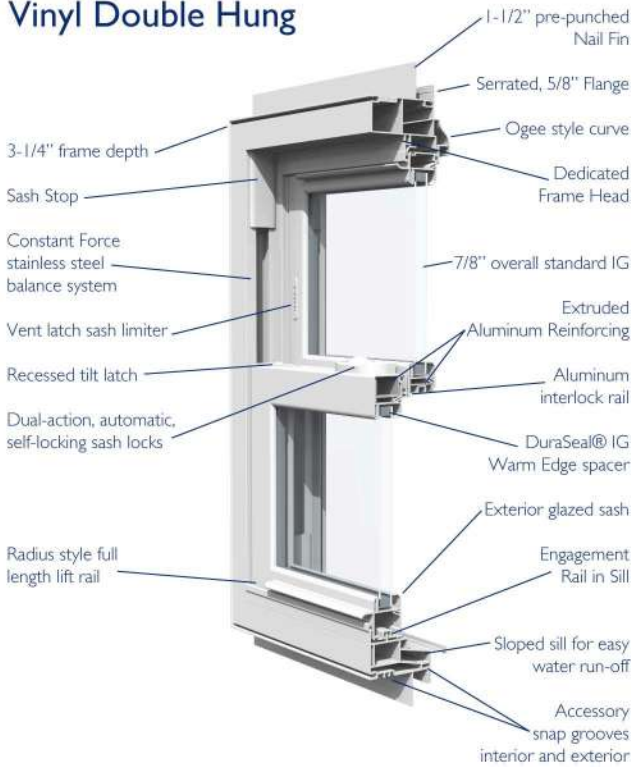


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NON-IMPACT DOUBLE HUNG

Aria 650 Series Vinyl Double Hung



650N Series New Construction

Available Frame Types:

- Self-locking sash locks
- 1-1/2" pre-punched Nail Fin
- 5/8" serrated, double walled Front Flange
- Fin/Flange combo

650R Series Replacement

Available Frame Types:

- Self-locking sash locks
- 5/8" serrated, double walled Front Flange
- Box Frame

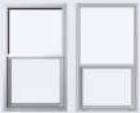
Standard Features and Benefits:

- Meets or exceeds all Energy Star® standards
- **Both sash tilt for easy cleaning**
- Available with Low-E glass (270, 240, 366)
 - 7/8" insulated glass with argon gas standard for ultraviolet and thermal protection
 - Double-strength glass standard
- Energy efficient non-metallic spacer system
 - Excellent thermal performance and energy efficiency
 - Keeps windows clearer longer limiting condensation
- Constant Force stainless steel coil balance system
- Recessed tilt latches
- Durability and resistance from the elements
 - Fusion-welded construction without fasteners for structural stability
 - Heavy-duty, dual fin weather-stripping at all points, where vinyl meets vinyl, protects against the elements
- Rugged BetterVue® half screen standard (Full Available)
 - Optional roll form screen available
 - 10% better insect protection—20% better airflow—10% clearer view
 - BetterVue® screen will not rust, corrode or stain
- Dual sash limiting ventilation latches
- 655 Series Picture Window to complement the 650 DH



Auto Self-Locking Sash Locks

Configurations:



Double Hung & Double Hung Oriel

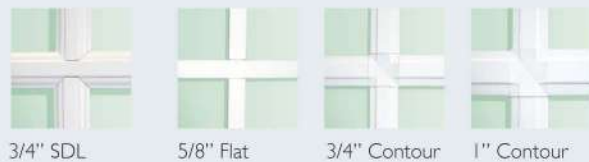
Frame Colors:



White Adobe

Grid Options:

Classic Applied Between-the-Glass (exterior only)



Double Applied also available (interior and exterior for depth)



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